

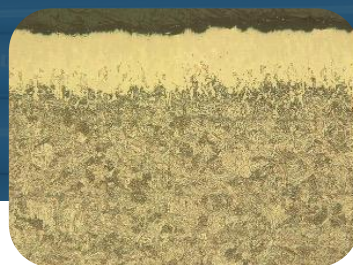
BOR-1Cr CY™



Long Life Production Tubing for Extended Run Times

Benefits

- ✓ Extends tubing string life and total run time of wells
- ✓ Eliminates hole in tubing failures
- ✓ Increases mean time between failures (MTBF)
- ✓ Reduces frequency of costly workovers
- ✓ Reduces downtime on wells and lost oil production



Microstructure of boride layer below ID bore surface

Performance

20x increase in wear / erosion resistance compared to standard tubing

- ✓ Prevents rod on tubing wear failures
- ✓ Prevents pump discharge sand erosion failures
- ✓ Hardness of boronized steel surface is 1200-1900 Vickers compared to 180-250 HV for standard tubing

8x increase in corrosion resistance of ID compared to standard tubing

- ✓ Mitigates hole in tubing failures from internal corrosion pitting
- ✓ Highly resistant to H₂S and CO₂, chlorides, and produced water
- ✓ Recommended for use in wells with up to 30% H₂S and unlimited amounts of CO₂

Case hardened heat treatment performed on inner bore surface

- ✓ Diffusion of boron into the steel (Boronizing treatment)
- ✓ .005 to .015" case depth
- ✓ Cannot come loose, delaminate or peel off

High ductility, controlled yield product resistant to cracking

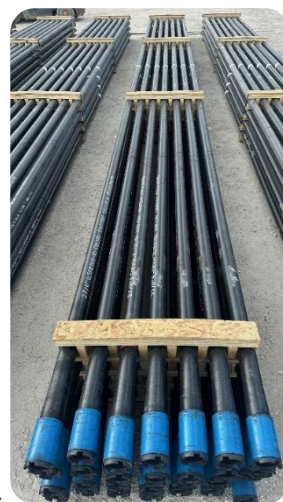
Higher yield strength and greater external corrosion resistance compared to BOR-Carbon

Typical Installation

- ✓ Recommended for any “problem sections” of well with history of hole in tubing failures
- ✓ Rod pumped wells
- ✓ Above the pump - install above the pump at bottom of well where rod cut hole in tubing failures are most common
- ✓ Deviated sections or angled sections – install in deviated areas of tubing string to prevent rod cut
- ✓ ESP pumped wells – install as blast joints around the pump to prevent pump discharge erosion holes from sand
- ✓ No special handling required during installation

Features

- ✓ 1Cr steel base material
- ✓ Boronized inner bore surface of tubing and couplings
- ✓ Groove on couplings for easy identification
- ✓ 2-3/8", 2-7/8", and 3-1/2" available
- ✓ J55 grade core properties
- ✓ High ductility with controlled yield (CY) processing
- ✓ Able to withstand elevated temperatures up to 500°F
- ✓ Reduced coefficient of friction in ID bore by 20%
- ✓ Field proven performance with over 100,000 joints installed



Please contact our experts with any questions or to discuss the best solution for your unique application

Bluewater Thermal Solutions

1733 Lauder Road
Houston TX 77039
+1-877-990-0050
www.bluewaterthermal.com
sales@bluewaterthermal.com